

This Manual is provided by
CBTricks.com

Someone who wanted to help you repair your equipment
scanned this manual.

If you would like to help us put more manuals online support us.

Supporters of CBTricks.com paid for the hosting so you would have this file.

CBTricks.com is a non-commercial personal website was created to help promote the exchange of service, modification, technically oriented information, and historical information aimed at the Citizens Band, GMRS (CB "A" Band), MURS, Amateur Radios and RF Amps.

CBTricks.com is not sponsored by or connected to any Retailer, Radio, Antenna Manufacturer or Amp Manufacturer, or affiliated with any site links shown in the links database. The use of product or company names on my web site is not endorsement of that product or company.

If your company would like to provide technical information to be featured on this site I will put up on the site as long as I can do it in a non-commercial way.

The site is supported with donation from users, friends and selling of the Galaxy Service Manual CD to cover some of the costs of having this website on the Internet instead of relying on banner ads, pop-up ads, commercial links, etc. to pay my costs. Thus I do not accept advertising banners or pop-up/pop-under advertising or other marketing/sales links or gimmicks on my website.

ALL the money from donations is used for CBTricks.com I didn't do all the work to make money (I have a day job). This work was not done for someone else to make money also, for example the ebay CD sellers.

All Trademarks, Logos, and Brand Names are the property of their respective owners.
This information is not provided by, or affiliated in any way with any radio or antenna Manufacturers.
Thank you for any support you can give.

PHOTOFACT® Folder



**POLY-COMM MODELS
PC-N-6, PC-N-12**



MODEL PC-N-12

**POLY-COMM MODELS
PC-N-6, PC-N-12**

TRADE NAME	Poly-Comm Models PC-N-6, PC-N-12	
MANUFACTURER	Polytronics Laboratory Inc., 388 Getty Ave., Clifton, N. J.	
TYPE SET	AC-Battery Operated 11 Tube Citizens Band Transmitter-Receiver	
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 6 Volt Storage Battery (or) 12 Volt Storage Battery	
RATING	Receive: 60 Watts, .55Amp. @117 Volts AC 4.2Amp. @12.6 Volts DC 8.4Amp. @6.3 Volts DC	Transmit: 80 Watts, .70 Amp. @117 Volts AC 5.6 Amp. @12.6 Volts DC 11.2 Amp. @6.3 Volts DC
TUNING RANGE	Any 4 of Citizens Band Channels 1 thru 22	

NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

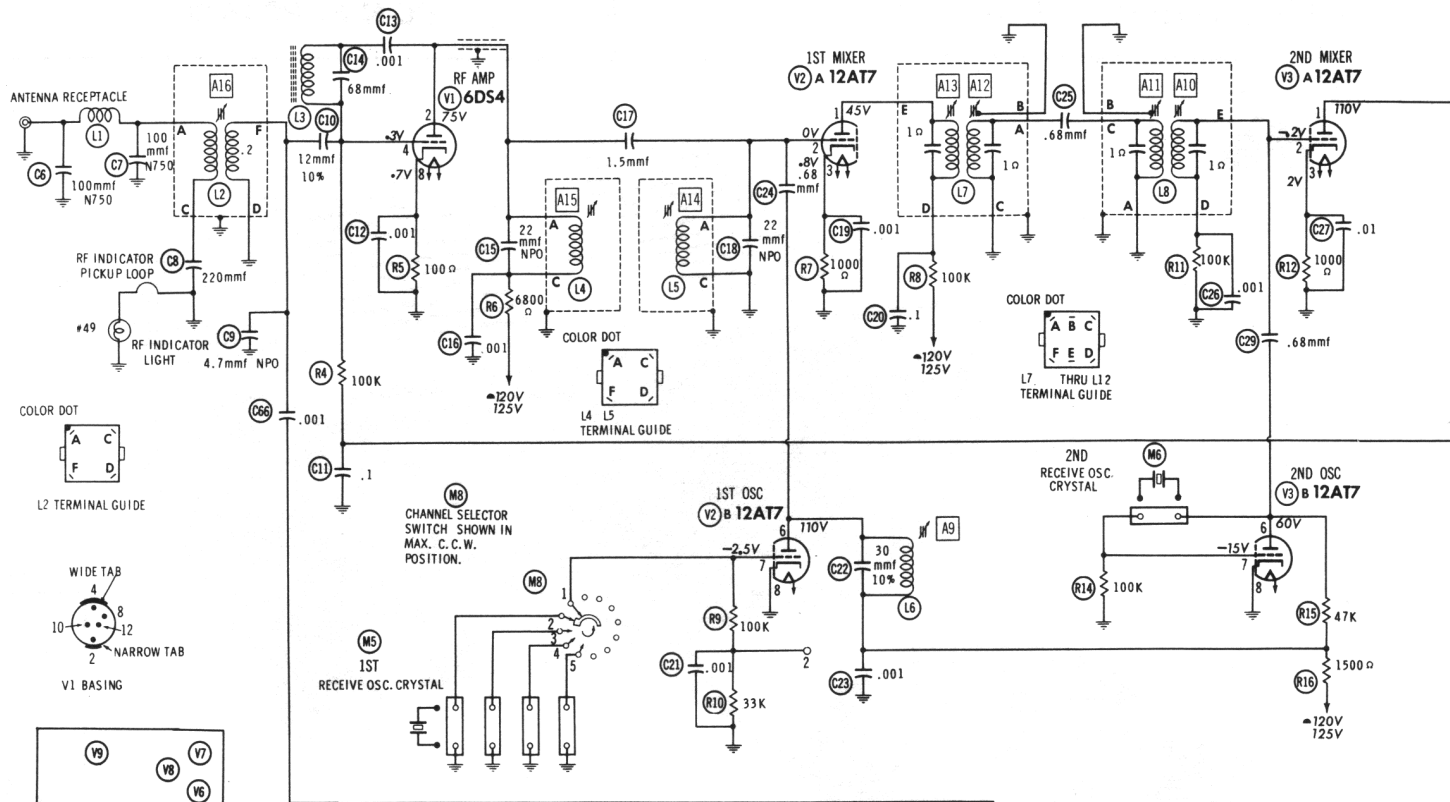
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement LY768

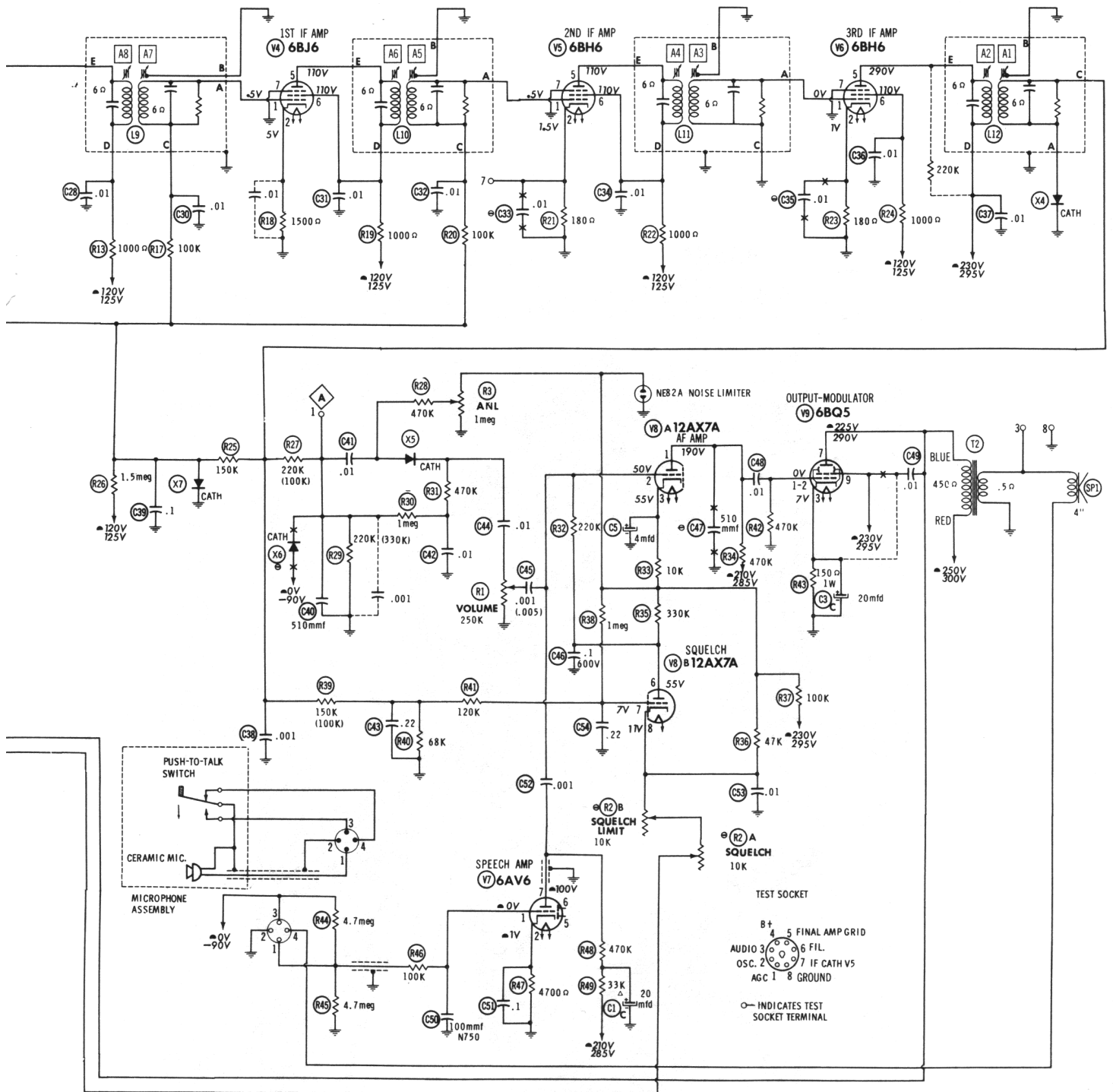
part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. ©1963 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana.

Printed in U.S. of America



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

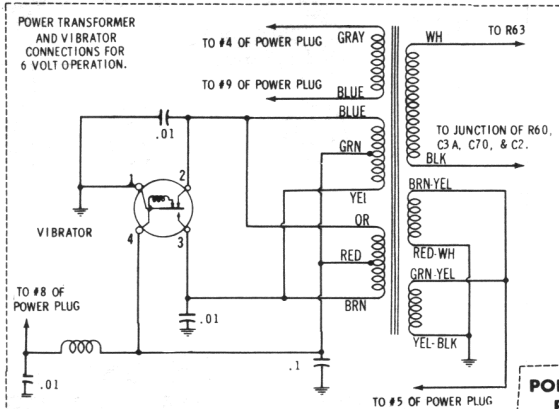
10 AMP
12.6VDC
5.6A TRANSMIT
4.2A RECEIVE



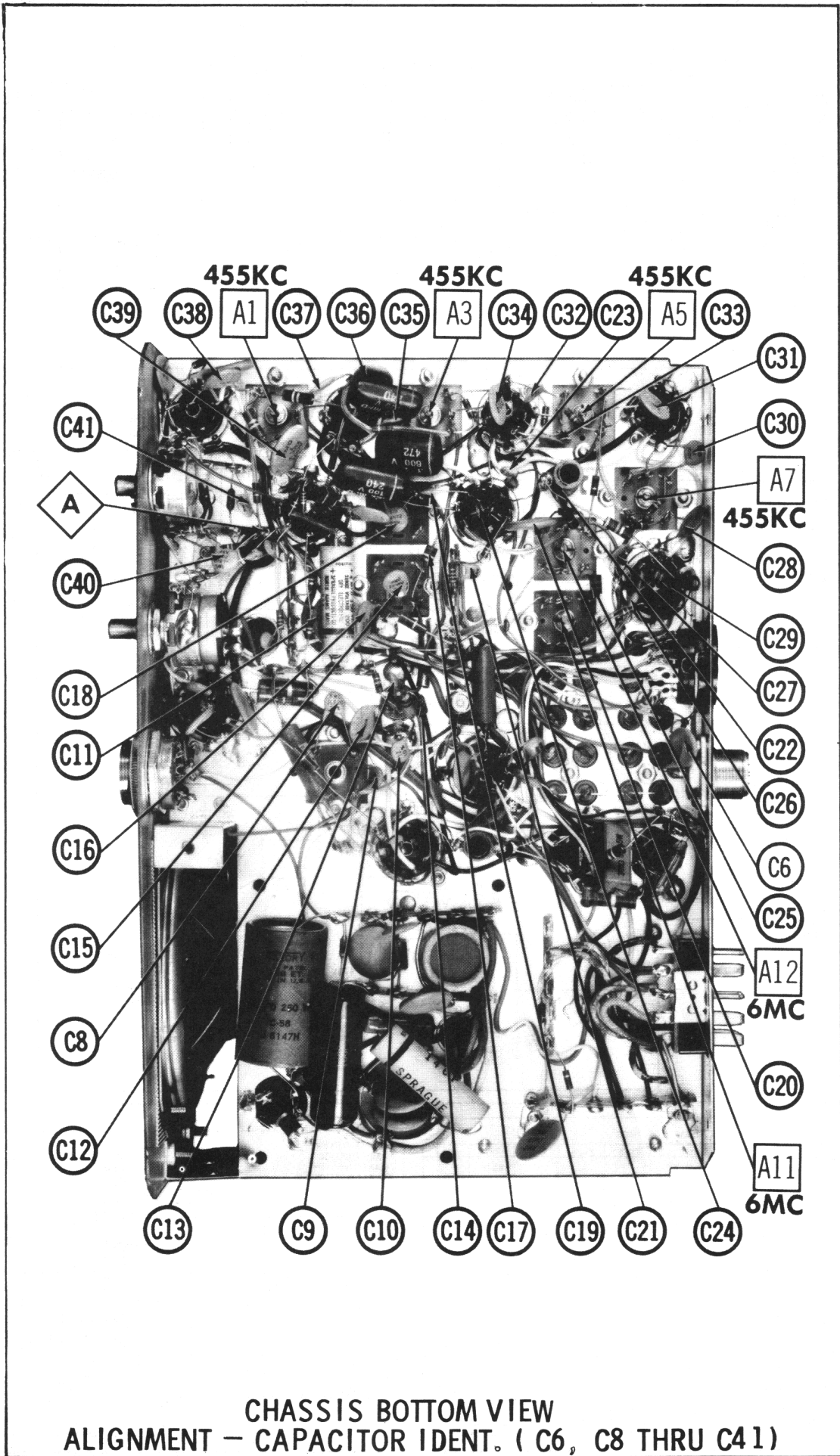
RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6DS4		+8300Ω		468K				100Ω	
V2	12AT7	+100K	0Ω	1000Ω	FIL	FIL	+3000Ω	133K	0Ω	FIL
V3	12AT7	+2500Ω	100K	1000Ω	FIL	FIL	+50K	100K	0Ω	FIL
V4	6BJ6	450K	1500Ω	FIL	FIL	+2500Ω	+2500Ω	0Ω		
V5	6BH6	450K	180Ω	FIL	FIL	+2500Ω	+2500Ω	0Ω		
V6	6BH6	6Ω	180Ω	FIL	FIL	+1000Ω	+2500Ω	0Ω		
V7	6AV6	4.8meg	4700Ω	FIL	FIL	NC	NC	+530K		
V8	12AX7A	+500K	+650K	1meg	FIL	FIL	+430K	188K	16K	FIL
V9	6BQ5	NC	470K	150Ω	FIL	FIL	+750Ω	1750Ω	NC	+1000Ω
V10	12BH7A	+1500Ω	+33K	1000Ω	FIL	FIL	+1000Ω	+33K	0Ω	FIL
V11	6BQ5	NC	+15K	0Ω	FIL	FIL	NC	+2000Ω	NC	+2200Ω

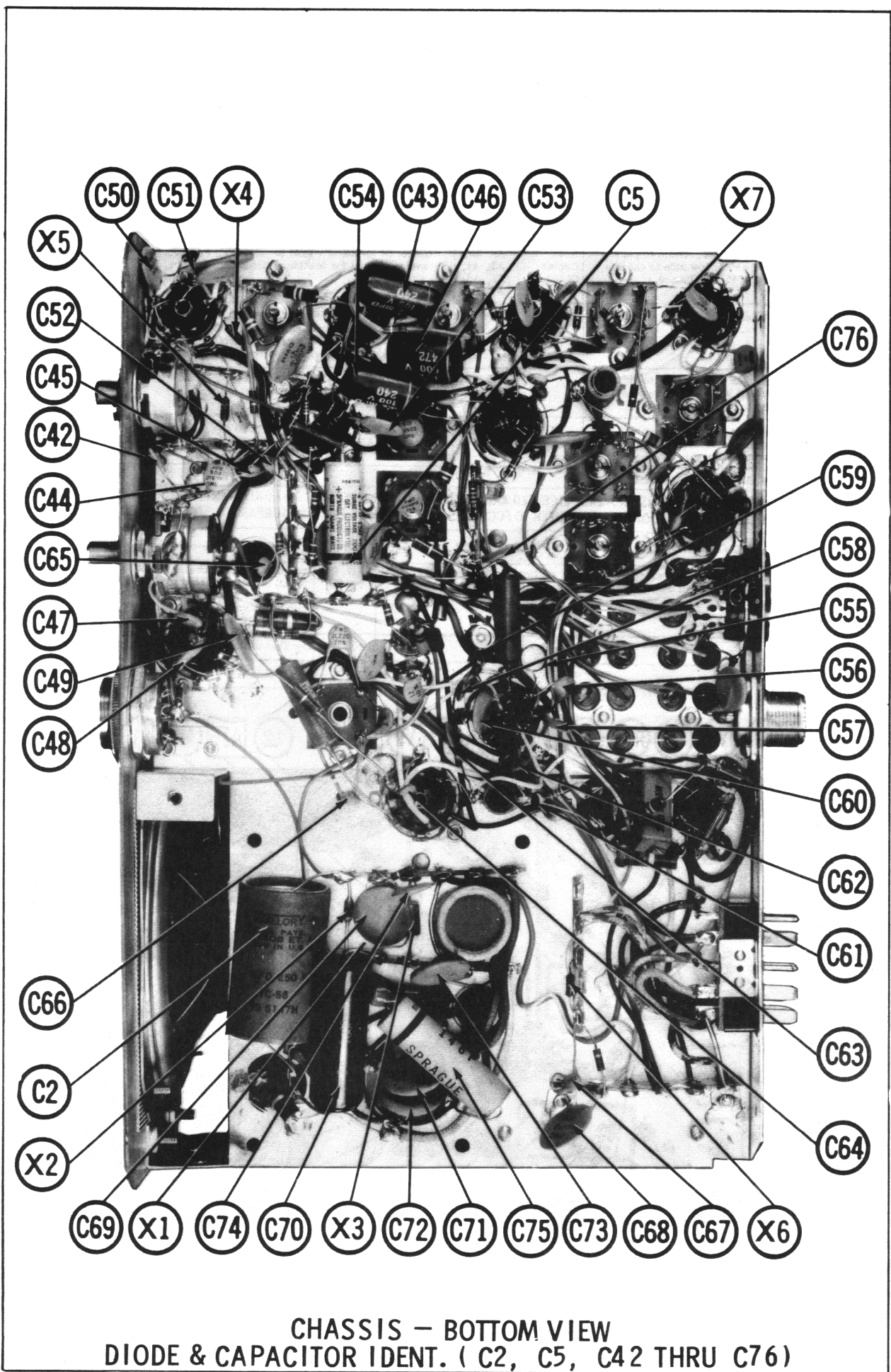
ALL READINGS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 † TAKEN IN "TRANSMIT" POSITION, SQUELCH CONTROL FULLY CLOCKWISE. NC NO CONNECTION
 † MEASURED FROM OUTPUT OF X2. † MEASURED FROM JUNCTION OF R60, C3A.



POLY-COMM MODELS
 PC-N-6, PC-N-12



CHASSIS BOTTOM VIEW
 ALIGNMENT - CAPACITOR IDENT. (C6, C8 THRU C41)



CHASSIS - BOTTOM VIEW
 DIODE & CAPACITOR IDENT. (C2, C5, C42 THRU C76)

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A16 if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

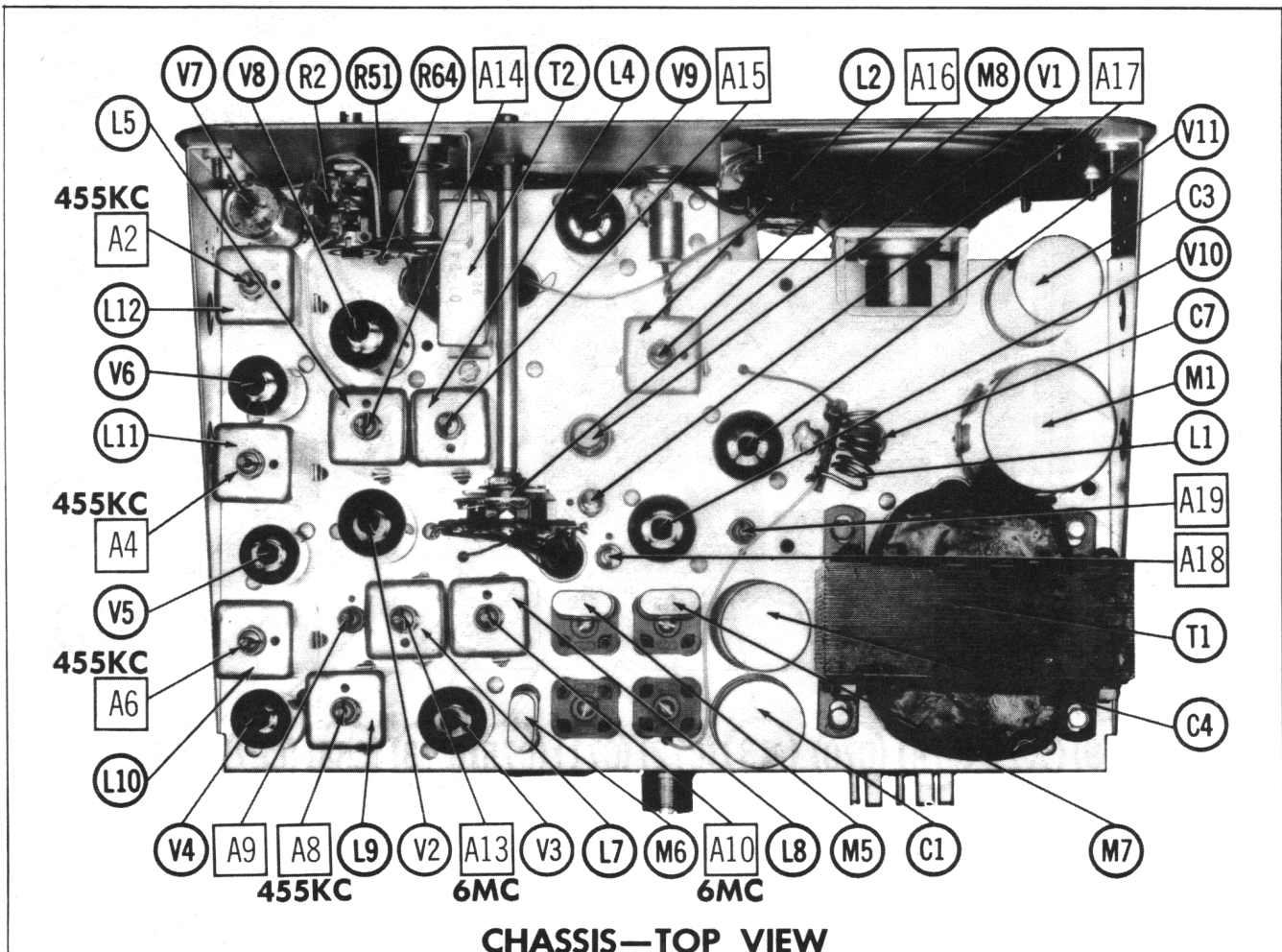
Suggested Alignment Tools:
 A1 thru A19.....GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
 WALSCO #2515, 2516, 2518, 2519, 2525, 2541

RECEIVER ALIGNMENT

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1. High side thru .001mfd to pin 2 (grid) of V3, low side to chassis. Tune to 455KC (Unmod.)	Near Center Channel	A1, A2, A3, A4, A5, A6, A7, A8	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.
2. Not Used.	"	A9	Connect DC probe of VTVM to pin 7 of V2, common to chassis. Adjust A9 for maximum deflection. Rock A9 to each side of peak. Note rate of dropoff. Set just below peak on side of gradual dropoff.
3. High side thru .001mfd to pin 2 (grid) of V2, low side to chassis. Tune to 6MC (Unmod.)	"	A10, A11, A12, A13	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.
4. High side to antenna terminal, low side to chassis. Tune to channel frequency.	"	A14, A15, A16	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)			
SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1. Set channel selector near center frequency. Connect dummy load or antenna.	RF wattmeter and front panel. Transmitter indicator light.	A17, A18	Connect common probe of VTVM to pin 2 (Grid) of V2. DC probe to chassis. Key transmitter. Adjust A17 and A18 for maximum output. VTVM should indicate -25 V. Disconnect VTVM.
2. " " " "	"	A19	Key Transmitter. Adjust for maximum output.



PARTS LIST AND DESCRIPTION

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	EIMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C29	.68		NPO-SI .68	TCZ-R68	BYA10S1	CCD-103	GP110	10TS-S10
C30	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C31	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C32	.01	Note 1	BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C33	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C34	.01	Note 1	BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C35	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C36	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C37	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C38	.001		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C39	.1		TTD-1	DF-104	LI0D1	CCD-102	GP210	10TS-S10
C40	.50		DI-500	DD-511	LI0T51	CCD-501	GEM-201	2PS-P10
C41	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP350	10TS-T50
C42	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C43	.22 100V		PI88N-22	DD-103	CUB2P22	IDP-3-224	GEM-2022	10TS-S10
C44	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C45	.001	(.005) †	DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-S10
C46	.1 600V		P688N-1	DD-104	CUB6P1	6DP-4-104	GEM-601	10TS-T50
C47	.50		DI-500	DD-511	LI0T51	CCD-501	GP350	10TS-S10
C48	.01	Note 1	BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C49	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C50	100 N750		N750-DI 100	TCN-100	C10T1U	CCTN-101	CNT-310	10TCU-T10
C51	.1		TTD-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2PS-P10
C52	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C53	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C54	.22 100V		PI88N-22	DD-103	CUB2P22	IDP-3-224	GEM-2022	10TS-S10
C55	1-8		NFO-DI 8.2	DD-103	C10V89C	CCD-103	GP110	10TCC-V22
C56	8.2 NPO	(4.7) †	BFO-DI	DD-103	BYA10S1	CCD-103	CNO-415	10TCC-Q15
C57	.01	Note 2	NFO-DI 15	TCZ-15	C10Q15C	CCTC-150	GP110	10TCC-Q15
C58	15 NPO		BFO-DI 15	TCZ-15	C10Q15C	CCTC-150	GP110	10TCC-Q15
C59	1-8		N750-DI 100	TCN-100	C10T1U	CCTN-101	CNT-310	10TCU-T10
C60	100 N750		CI-27	TCZ-27	C10Q27C	CCD-270	CNO-427	10TCC-Q27
C61	27 5%		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C62	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C63	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C64	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C65	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C66	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C67	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C68	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C69	.15 600V		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C70	.01		P688N-15	DD-103	BYA10S1	6DP-5-154	GEM-6015	6PS-P15
C71	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C72	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C73	.1		TTD-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2PS-P10
C74	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C75	.47 200V		P288N-47	DD-103	CUB2P47	ZDP-5-474	GEM-2047	2PS-P47
C76	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10

Note 1. Not used in some versions.

† Alternate Value.

Note 2. Not used if 13MC Series crystal are used.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			Poly-Comm PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	250K	LC250MPOA	CB-51, KR-1 or F2-250K, KR-1, SU204)	A47-250K-2, SWE-12, RS-2, GC)*	Q13-130, 76-1, or (UA954A, US-4, SL2500)	
R2A	Squelch Control	10K					
R3	Squelch Control ANL	10K Imeg	FI-1meg, SS008			4J1-137, (BU1, C F17, SSI, DC1)*	U-54, (UA16L, SL2500)

Some versions may use 5000K in this application.

* Snaprol.

TUBES

ITEM No.	USE	TYPE	GENERAL ELECTRIC		RCA		RAYTHEON		SYLVANIA	
			ITEM No.	TYPE	ITEM No.	TYPE	ITEM No.	TYPE	ITEM No.	TYPE
V1	RF Amp.	6DS4			V7	Speech Amp.			6AV6	
V2	1st Mixer-Osc.	12AT7			V8	AF Amp.-Squelch			12AX7A	
V3	2nd Mixer-Osc.	12AT7			V9	Output-Modulator			6EQ5	
V4	1st IF Amp.	6BJ6			V10	Trans. Osc.-Tripler			12BH7A	
V5	2nd IF Amp.	6BH6			V11	Final Amp.			6EQ5	
V6	3rd IF Amp.	6BH6								

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			SARKES PART No.	TARZIAN PART No.		
X1	.10A	PA071	F6			
X2	.600A	PA071	F6			
X3	.001A	PA071	10			
X4		HD6226				
X5		HD6226				
X6		HD6226				
X7		HD6226				

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOLT.	REPLACEMENT DATA				
		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	SPRAGUE PART No.
C1A	30 350	AFH3-28-30	C0225	XC3-11	FP330.7	TVL-3639.8
C1B	10 350					
C1C	20 350	PRS1580	BR40-250	QTL-14	TC58	TVA-1511
C2	40 250					TD-40-250
C3A	30 350	AFH3-109	C0830	XC3-25	FP330	TVL-3636
C3B	20 25					
C3C	20 25					
C4A	30 350	AFH3-109	C0830	XC3-25	FP330	TVL-3636
C4B	20 25					
C5	4 150	PRS1400	BBR4-150	QTL-3	TC40	TVA-1402

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	EIMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C6	100 N750		N750-DI 100	TCN-100	C10T1U	CCTN-101	CNT-310	10TCU-T10
C7	100 N750		N750-DI 100	TCN-100	C10T1U	CCTN-101	CNT-310	10TCU-T10
C8	220		DI-220	DD-221	LI0T22	CCD-221	GP322	10TS-T22
C9	4.7 NPO		NPO-DI 4.7	TCZ-4.7	C10V47C	CCCT-4R7	CNO-547	10TCC-V47
C10	12 10%		DI-12	DD-120	LI0Q12	CCD-120	GP412	10TCC-Q12
C11	1.1 100V		TTD-1	DF-104	CUB2P1	IDP-2-104	GEM-201	2PS-P10
C12	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C13	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C14	68		DI-680	DD-680	LI0Q68	CCD-680	GP468	10TS-Q68
C15	22 NPO		NPO-DI 22	TCZ-22	C10Q22C	CCCT-22	CNO-422	10TCC-Q22
C16	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C17	1.5		NPO-SI 1.5	TCZ-1R5	C10V15C	CCCT-V15	CNO-515	10TCC-V15
C18	22 NPO		NPO-DI 22	TCZ-22	C10Q22C	CCCT-22	CNO-422	10TCC-Q22
C19	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C20	.1 500V		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C21	.001		ADM-15-300	DD-300	LI0Q30	CCD-300	GP430	10TS-630
C22	30 10%		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C23	.001		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C24	.68		NPO-SI .68	TCZ-R68			GP210	10TS-D10
C25	.68		DI-1000	DD-102	LI0D1	CCD-102	GP210	10TS-D10
C26	.001		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C27	.01 100V		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10
C28	.01		BPD-.01	DD-103	BYA10S1	CCD-103	GP110	10TS-S10

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		WORKMAN PART No.	REMARKS			WORKMAN PART No.	REMARKS
R4	100K			R35	330K		
R5	100Ω			R36	47K		
R6	6800Ω			R37	100K		
R7	1000Ω			R38	1meg		
R8	100K			R39	150K		
R9	100K			R40	68K		
R10	33K			R41	120K		
R11	100K			R42	470K		
R12	1000Ω			R43	150Ω 1W		
R13	1000Ω			R44	4.7meg		
R14	100K			R45	4.7meg		
R15	47K			R46	100K		
R16	1500Ω			R47	4700Ω		
R17	100K			R48	470K		
R18	1500Ω			R49	33K		
R19	1000Ω			R50	33K		
R20	100K			R51	1000Ω		
R21	180Ω			R52	33K		
R22	1000Ω			R53	15K		
R23	180Ω			R54	1500Ω		
R24	1000Ω			R55	100Ω		
R25	150K			R56	680Ω 2W		
R26	1.5meg			R57	680Ω 2W		
R27	220K			R58	300Ω 5W	P-W5-300	5W-SQ-300
R28	470K			R59	33K		
R29	220K			R60	1500Ω 5W	PW5-1500	5W-SQ-1500
R30	1meg			R61	1.5meg		
R31	470K			R62	1meg		
R32	220K			R63	10Ω 5W		
R33	10K			R64	47Ω		
R34	470K						Note 1

Note 1. Value varies, selected for 4.9 Watts input. † Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			WORKMAN PART No.	NOTES
		Poly-Comm PART No.	Merit PART No.	Stancor PART No.		
L1	Harmonic Filter	P100C				
L2	Ant.					
L3	Choke	P101C				
L4	RF	P101C				
L5	RF					
L6	Osc. Plate	P101C				
L7	1st 6MC IF	P101C				
L8	2nd 6MC IF	P104E				
L9	1st 455KC IF	P104E				
L10	2nd 455KC IF	P104E				
L11	3rd 455KC IF	P104E				
L12	4th 455KC IF	P104E				
L13	Plate Choke					
L14	Tripler Plate					
L15	Final Choke					
L16	Bash Choke					

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			NOTES
		Poly-Comm PART No.	Merit PART No.	Stancor PART No.	
T1	PRI. 117VAC SEC. 1 120VAC 6.3VAC SEC. 2 @ .55A SEC. 3 @ .260A @ 1.8A (.7A*) or (-.41A*) 12.6VDC (.2.4A) (.9.8A*) SEC.3 6.3VAC @ 1.8A				* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA			NOTES
		Poly-Comm PART No.	Merit PART No.	Stancor PART No.	
T2	5000Ω	OT-246			

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Poly-Comm PART No.	GUAM PART No.	
SP1	4" PM 3-4Ω	4C921	4A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE. QUENCY	REPLACEMENT DATA		NOTES
				Poly-Comm PART No.	CORNELL-DUBILIER PART No.	
M1	Interrupter	12V	115%	G8801	G1601	Model PC-N-12
	Interrupter	6V	115%	1601	1601	Model PC-N-6

FUSES

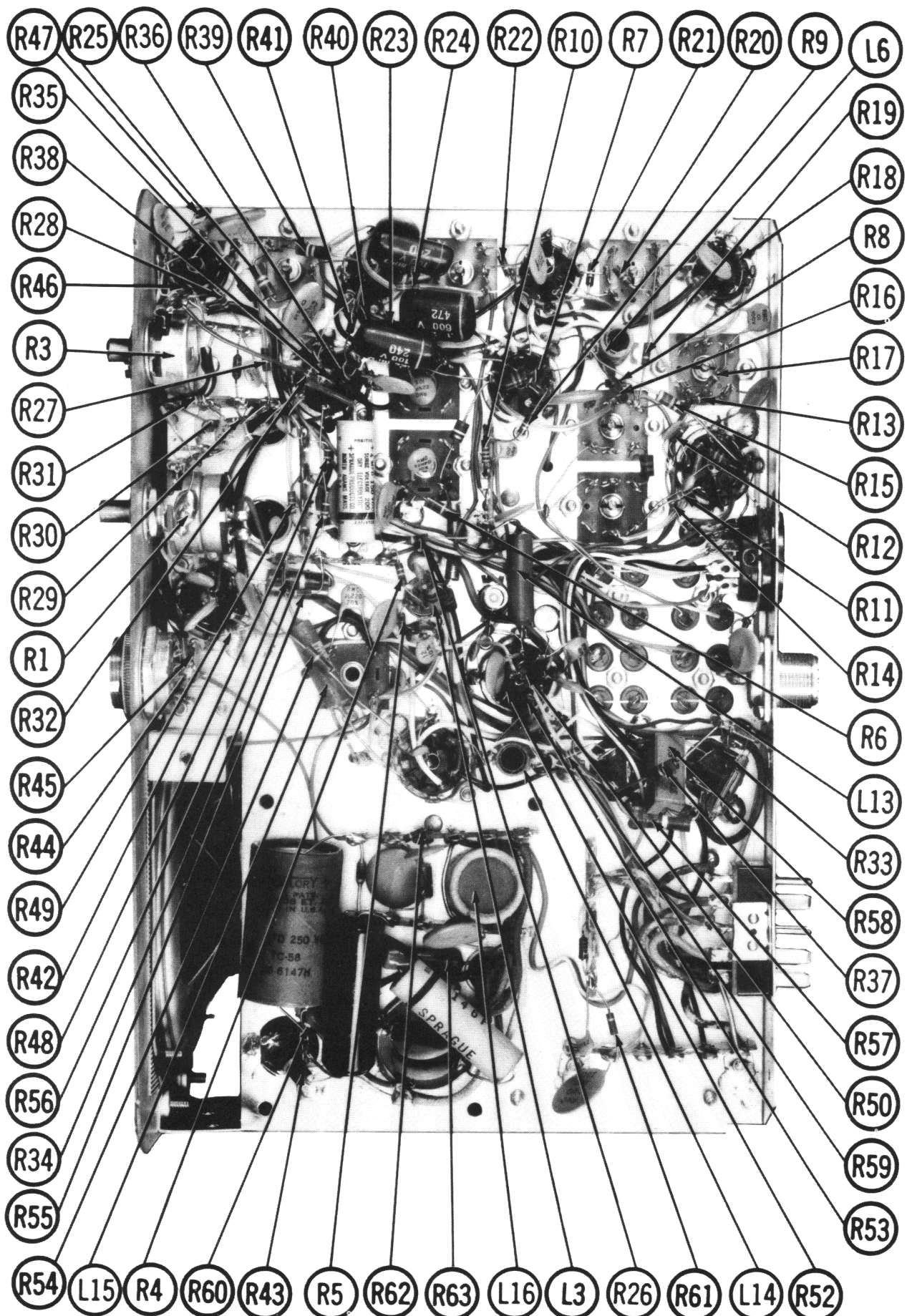
ITEM No.	TYPE	RATING	REPLACEMENT DATA			BUSS PART No.
			Poly-Comm PART No.	LITTELFUSE PART No.	HOLDER	
M2	AGC	1A 250V		31200L (AGC 1A 250V)	AGC 1	
M3	AGC	250V 1A		31200L (AGC 1A 250V)	AGC 1	
M4	AGC	10A		31010 (AGC 10A)	155020	AGC 10 HDJ-B

MISCELLANEOUS

ITEM No.	PART NAME	Poly-Comm PART No.	NOTES
M5	Crystal		Receive Osc. (Specify Channel and Frequency Desired)
M6	Crystal		Receive Osc. (5545KC)
M7	Crystal		Transmit (Specify Channel and Frequency Desired)
M8	Switch		Channel Selector

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors	
Shielded Antenna Lead	8524 (Stranded) Available in 12 Colors	
	8214 Lowest Loss (RG-8/U Type)	
	8237 Low Loss (RG-8/U)	
	8240 (Solid) Miniature (RG-58/U)	
	8259 (Stranded) Miniature (RG-58/U)	
	8487 3 Conductor- I Shielded for Press-to-Talk (Neoprene)	
	8496 3 Conductor- I Shielded for Press-to-Talk (Vinyl)	
	Bonding Strap	Use BELDEN No. 7300-Series Spark-Plug Sets
		Use BELDEN No. 8661 (3/8 in.)



CHASSIS BOTTOM VIEW — RESISTOR & INDUCTOR IDENT.