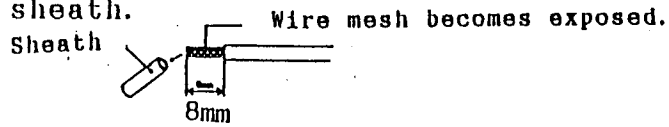


How to Process ACC Cable (for XCVR controlled forced TX/RX changeover):

① Processing of Tip of Shield Wire (right and left tips should be symmetrical.):

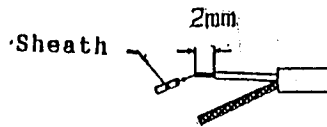
a) Peel off the sheath.



b) Pull off the center wire.

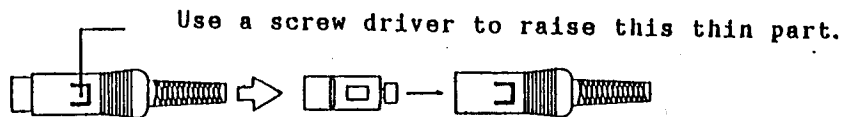


c) Peel off the sheath of the center wire tip.

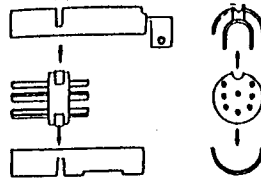


② Disassemble DIN Plug:

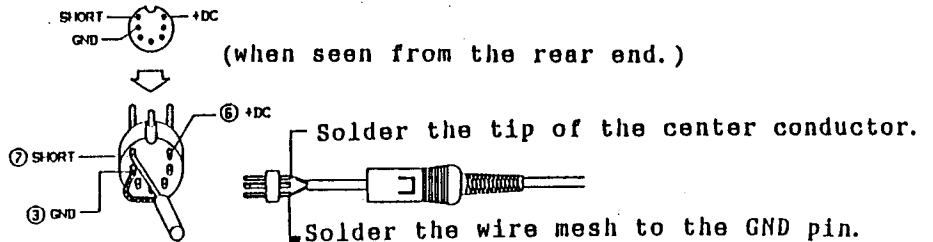
a) Remove the plastic case from the plug.



b) Remove metallic parts.

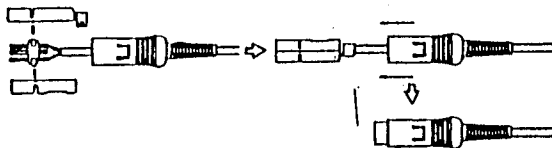


③ Solder to DIN Plug.

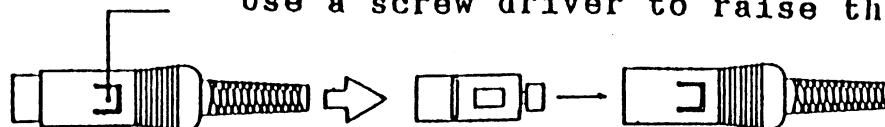


Note: If the transceiver externally supplies no voltage (0V) during the transmission, solder the center conductor to Pin ④ or if it supplies 2 to 15 volts, then solder to Pin ⑦

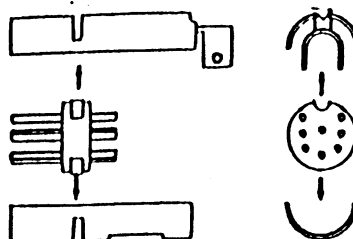
④ Re-assemble the plug.



Use a screw driver to raise this thin part.



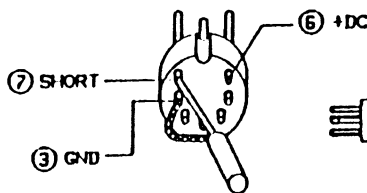
b) Remove metallic parts.



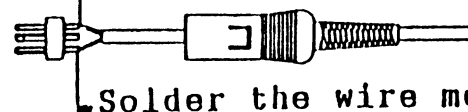
⑤ Solder to DIN Plug.



(when seen from the rear end.)



Solder the tip of the center conductor.



Solder the wire mesh to the GND pin.

Note: If the transceiver externally supplies no voltage (0V) during the transmission, solder the center conductor to Pin ⑥ or if it supplies 2 to 15 volts, then solder to Pin ⑦

④ Re-assemble the plug.

