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ALS-500M FEATURES

- 1. Rugged devices.**
The ALS-500M uses four rugged linear RF power devices.
- 2. Fast warm-up time.**
The ALS-500M has no vacuum tubes to warm-up.
- 3. No tune operation.**
Tuning adjustments are not necessary. A simple one knob selector switch permits operation on frequencies between 1.5 and 21.6 MHz.
- 4. Load Fault Protection**
The PA load impedance is monitored and the amplifier is bypassed if the bandswitch setting or the external load is incorrect.
- 5. Current meter.**
The ALS-500M has a DC current meter to monitor collector current.
- 6. Off/On switch.**
This switch allows the amplifier to be by-passed for "bare-foot" operation without disconnecting the high current leads.
- 7. Remote Off/On control.**
A separate connection on the power connector allows low current control of the amplifier Off/On function for remote mounting.
- 8. Compact size.**
The ALS-500M weighs only 7.5 pounds and measures 3 3/4"H x 9"W x 15 1/2"D .

GENERAL INFORMATION

Load Fault Circuit

The ALS-500M features a load fault trip circuit that bypasses the amplifier if the amplifier frequency switch is set to a lower frequency range than the exciter or if the load reflected power exceeds 70-100 watts. This circuit virtually eliminates the danger of component failures due to operating errors.

The Combiner circuit board near the PA contains the components that sense the reflected power at the input of the low-pass filters used in the output circuit. Selecting a filter that has a cut off frequency below the operating frequency or operating into loads with reflected power levels that exceed 70-100 watts will trip the overload and bypass the amplifier. SCR (Q5) on the Bias board keeps the amplifier "locked out" until the **POWER (ON/OFF)** switch is cycled off and on.

Bias Control Circuits

The Bias board contains the temperature and bias control circuitry. The output transistor temperature is monitored with diodes D1 and D2 on the PA module. The voltage drop across the diodes decreases as the PA transistor temperature rises. The reduction in diode voltage with increasing temperature causes IC 1c/d to reduce the PA base bias current supplied by Q2/3. Diodes D1/2 on the bias board limit the available bias voltage if a failure in the bias circuit occurs.

IC 1a compares the voltage from the Power Amplifier temperature diodes to the reference voltage from the temperature sensitivity control R28. If the temperature becomes too high (voltage too low) IC 1a switches high and Q4 turns the cooling fan on. If the temperature continues to increase IC 1b will eventually pull low and the voltage for the transmit relay and the bias voltage will be removed. The **THERMAL OVERLOAD** LED is illuminated when the output of IC 1b is low. This circuit automatically resets when the temperature drops to a safe operating range.

If the band switch is in the wrong position, the antenna SWR is high, or the amplifier is being driven into non-linear operation a "load fault" will occur. When a load fault occurs gate voltage is applied to SCR Q5. This causes Q5 to latch in a conducting state. Q5 will remain in this condition and the amplifier's relay line will be disabled until the **OFF/ON** switch is cycled off and on. The **LOAD FAULT** LED on the front panel is illuminated whenever SCR Q5 is in conduction and the amplifier is bypassed from a load fault.

Drive Power

The ALS-500M normally requires much less than 100 watts of drive to produce full output power. This drive power varies considerably with the gain of the transistors used in the amplifier and the power supply voltage. As a general rule, exceeding 100 watts of drive for long periods of time may cause component failures. Exceeding 70 watts of peak drive power may cause distortion and increase the bandwidth of the transmitted signal.

Supply Voltage

Low voltage solid state amplifiers are very sensitive to power supply voltage changes. For maximum performance, the voltage should be maintained as high as possible consistent with component life. The devices used in this amplifier have demonstrated excellent life with supply voltages up to 16 volts, and will produce the rated output power at 14 volts dc. The output power will decrease by approximately **85 watts per volt** as the supply voltage is lowered from 14 to 12 volts.

SWR Considerations

SWR (Standing Wave Ratio) causes higher voltages and/or currents to appear at the output connector of the amplifier. This problem occurs with all amplifiers regardless of whether tubes or semiconductors are used in the output stage.

The devices used in the ALS-500M have very good overload tolerance. The low pass output network in the ALS-500M not extremely sensitive to load impedance changes. This makes the ALS-500M less sensitive to frequency and SWR changes than many other similar amplifiers. The multiple section output network and push-pull output configuration used in the ALS-500M also offers excellent harmonic suppression.

The only danger presented by a high SWR is that the current and power dissipation in the output devices may exceed safe limits. This can result in heat damage and failure of the amplifying devices. If the SWR exceeds 2:1 the power level should be reduced until the reflected power is 60 watts or less. At approximately 70 watts of reflected power the internal safety circuitry will disable the amplifier.

Periodic Maintenance

The lack of high voltage in this unit eliminates the chance of dirt and dust causing high voltage arcing in this unit. The only deleterious effect of dust and dirt is a reduction in cooling efficiency. The primary maintenance requirement is to monitor the amount of dirt and dust in the amplifier, and remove the dust and dirt before cooling problems begin. Low pressure compressed air can be used to blow the dust out of this amplifier whenever a noticeable accumulation of dust builds up.

A soft bristled brush and a small amount of alcohol can be used to clean stubborn dust from the fan or the other components. Be careful not to get any cleaning compounds on relay contacts or in switches. If it becomes necessary to perform maintenance on any switch or relay contact Ameritron. Ameritron has free technical support for customers that wish to service their own equipment.

Technical Assistance

Ameritron has free technical information bulletins that provide assistance with the most common operational problems. Technical assistance is also available by calling (662) 323-8211 or FAX (662) 323-6551 during our normal business hours (8:00 to 4:30 Central Time on weekdays) for questions that are not properly addressed by the technical bulletins. Ameritron's policy is to provide complete technical support to our customers. Before calling, please have the following information available:

1. The model and serial number the unit.
2. The date of purchase and the dealer.
3. A brief description of the station equipment and antenna system.
4. A complete description of the problem along with all meter readings.

Written assistance is also available. Due to time delays in processing mail, please allow a minimum of three weeks for a written reply. Send questions to: Ameritron, 116 Willow Road, Starkville, MS 39759

Export Modifications

A simple modification will allow operation on frequencies above 22 MHz. A parts kit to make this modification is available by sending a written request for an 19-10600 export modification kit along with a copy of your valid amateur license to the Ameritron. There is a charge for this kit. Export models are shipped with this modification installed and have an "X" following the serial number.

INSTALLATION

Location

Do not locate this amplifier in excessively warm locations, near heater vents, or in unventilated areas with ambient temperatures exceeding 120 degrees Fahrenheit. Be sure that air can circulate freely around and through the amplifier cabinet. Do not obstruct the air inlet at the right front side of the amplifier or the outlet air holes on the lower left side of the amplifier.

The best location for this amplifier is one that allows the meter to be easily read and the controls accessed during operation. The length of each 13.8 volt high current cable is very important. Every consideration should be given to keeping the high current battery lead lengths as short as practical. ***This includes the ground leads to the battery and the ground lead to the vehicle's chassis.***

The lengths of the remaining low current power and control cables are not critical. The relay control lead can be made from any good quality two wire cable. Low level audio type cables sold for stereo and VCR use are ideal for the relay connection. The RF cables should be kept as short as practical.

Power Requirements

This amplifier requires 11-18 volts positive at low current (less than 4 amperes) for the control and bias circuits. This is a non-critical voltage. The voltage applied to the low current control line will not affect the performance of the amplifier if it is within the specified range. The control line is the small red wire that connects between pin 10 of the power connector and the 5 ampere fuse.

The heavy RED conductors and the black battery return and chassis ground conductors must carry the full peak current of the amplifier. This current can reach 80 amperes on voice peaks or 40 amperes of average current. This large current is split between the two large RED wires leaving pins 3 and 4 of the power connector. The ground connections from pins 11 and 12 must also carry this current. It is extremely important to minimize the voltage drop across these conductors. For maximum performance, all of the high current leads (including the ground leads) must be kept as short as possible.

The following chart gives the approximate peak voltage drop in volts per foot of a single supply wire with 40 amperes of current. Remember the ground wires also carry high current. This chart assumes that the chassis ground of the vehicle has negligible resistance, and that the negative lead to the battery is the same wire gauge as the positive supply leads. The chart on page 5 indicates the maximum length of each individual wire for full performance:

AWG (single conductor)	Voltage Drop at 40 amps	Maximum Length For Full Performance
10 gauge	0.04 V/ft	5 ft.
8 gauge	0.025 V/ft	8 ft.
6 gauge	0.015 V/ft	12 ft.
4 gauge	0.01 V/ft	20 ft.

For best performance the voltage drop at maximum power in the high current power and ground leads should be limited to a 0.2 volt maximum. Refer to the Interconnections section for information on the wiring and fuse requirements of this amplifier.

Fuse Holder Installation

Included in the wire harness bag are 3 fuses and fuse holders. Install these fuse holders *at the battery or electrical system voltage source* after the power harness wires have been routed to their final destinations.

The cartridge type low current fuse holder is for the red low current power lead. Use 3AG type (automotive glass) 5 ampere fast blow fuses for this lead. This holder is usually shipped with the lead connected to both sides of the holder. Cut the lead in the middle and remove 1/2 inch of insulation. Connect the short side of the holder (without a spring) to the lead from the amplifier. If a remote on/off switch is used it should be installed between this fuse and the amplifier. Connect the long side of the holder to an ignition key switched source or to a positive battery lead. A switched source can usually be obtained from a fuse in the fuse box (radio or accessory) or a convenient wire under the dash. Use wire nuts or solder and tape all connections.

The plug-in fuse holders and 30 ampere fuses are for the red high current power leads. Do not insert any fuses until wiring is complete. These holders have Teflon coated 12 gauge leads. They can be used for any size of power lead because their length is short. Solder **one** lead of each holder to one of the lugs supplied. Install the lugs over the starter solenoid post that connects to the battery or over the bolt that secures the positive battery terminal. Use a separate nut to secure the lugs to avoid disturbing battery connections if possible.

Connect the other lead of each 30 ampere fuse holders to the heavy gauge power leads by stripping, twisting, and then soldering the leads together. Bare wires should be wrapped with several layers of electrical tape. Be sure to dress all amplifier leads so that they are not exposed to sharp edges, high temperatures, or moving parts. After wiring is completed install the fuses.

Auxiliary Battery Installation

If possible, avoid the use of an auxiliary storage battery. Ameritron does not assume any liability and does not recommend the use of an auxiliary battery. The individual installation is left entirely up to the installer. The following suggestions will increase the safety of the installation.

The positive lead that connects the auxiliary battery to the main battery should be fused at both ends with automotive type fuse links rated at 75 to 100 amperes. The positive power cable that connects the batteries should be number 6 AWG automotive type cable. The negative return can usually be made through the chassis of the vehicle.

The battery should be securely mounted in a *well ventilated* area. The hydrogen gas that forms when the battery is charging can be *explosive* if trapped in a confined area. Remember that hydrogen gas rises, and it can be trapped in the top of any compartment. Vents must exit vertically above the area to be ventilated. Ventilation holes *below* the battery do not remove the hydrogen gas.

The battery mounting must be secure and outside the passenger compartment of the vehicle. A poorly secured battery can be a lethal projectile in a collision. A suitable battery box can be obtained from marine accessory stores. ***WARNING: The installation of a second battery increases the hazard of fire or explosion in an accident!!***

GROUNDING

Unibody Vehicles

The amplifier ground connection should attach to a large fixed body panel of the vehicle. ***Never*** depend on a connection made to the dash board, doors, trunk or hood of a vehicle for grounding. Use the heaviest and shortest connections possible. The best conductors for all ground connections are ***densely*** woven copper braiding or heavy stranded cable that is rated to safely carry 100 amperes. Multiple ground connection points are usually superior to a single ground connection point.

The negative terminal of the battery is almost always directly grounded to the engine block of the vehicle. This prevents the high starter motor currents from flowing through the engine and drive line bearings. To be sure that the high amplifier current does not flow through the driveline of the vehicle, and to minimize the voltage drop in the negative supply lead, the body (chassis) of the vehicle must be securely grounded to the engine.

The engine block of the vehicle is almost always poorly grounded to the body of the vehicle. This is usually accomplished by a small gauge wire that connects the negative post of the battery to the chassis of the vehicle. Remember that the manufacturer of the vehicle calculated the size of the grounding conductors to only handle the normal accessory electrical load of the vehicle. Improvements to this ground are mandatory. Improving this ground will also reduce ignition noise and help prevent interference or damage to the sensitive control devices in modern vehicles. This ground can be improved by connecting a heavy ground wire from the chassis or frame to an engine accessory mounting bolt (such as an alternator mounting bracket bolt) or to the same engine bolt that the manufacturer uses for the negative battery cable.

WARNING: Never ground the negative battery post of the battery directly to the vehicle frame. Never install a ground under any bolt unless you are sure the bolt connects to the engine block. Be sure the bolt does not have a critical mechanical function.

The head gasket of an engine may fail and severely damage the engine if a soft lug or washer is placed under a head bolt. Bolts can NOT be properly torqued against the soft materials used in electrical lugs.

Frame-Type Vehicles

Vehicles with frames often have rubber body mounts that insulate the body from the frame. The vehicle designers do this to minimize noise, vibration and harshness. The bodies of vehicles that use insulating body mounts must have flexible strapping connected between the body and the frame at all four corners of the body. This includes pick-up truck beds.

INTERCONNECTIONS

1. The negative battery lead must be disconnected from the battery post.
2. The positive battery terminal must be disconnected from the positive battery post.
3. Add a heavy ground strap from the engine block or the battery's negative lead to the chassis of the vehicle.
4. The **long heavy black ground lead** on the amplifier power plug should be connected to battery's negative ground cable terminal. Please note this cable is slightly longer than optimum for the 10 gauge wire supplied.
5. Connect the **short black ground lead** from the amplifier power plug directly to the vehicle's chassis.
6. Both of the **heavy red positive high current leads** *must* be fused *at the battery* with two 30 ampere fuses. Each lead will carry 40 amperes peak (20 amperes average) during normal operation of the amplifier. Two 30 ampere spade type fuses, PN 755-1730, fit into fuse holders supplied with this amplifier. See page 5 for fuse holder installation instructions. Please note this cable is slightly longer than optimum for the 10 gauge wire supplied.
7. The **red low current power lead** must connect to the positive battery supply through a 5 ampere fuse, PN 755-1405. This lead will reset a LOAD FAULT condition if power is momentarily interrupted and restored. This lead can also provide a remote operate - standby function. This can be accomplished by connecting a remote switch in series with this lead. Connecting this lead to a permanent voltage source without a series off-on switch will result in a battery drain of a few milliamperes if the amplifier's **POWER** switch is accidentally left "ON". This lead should be connected to a manually switched electrical system lead for controlling the off-on function, an ignition key switched power source, or through a combination of the two.
8. Connect the RF output (antenna) of the exciter to the **RF IN** (SO-239) of the ALS-500M with a good quality 50 ohm cable capable of handling 100 watts.
9. Connect the vehicle's antenna system to the **RF OUT** (SO-239) connector with 50 ohm coax that will safely carry 600 watts. This is where the RF output meter or antenna connects.
10. Use a shielded audio type cable with standard male phono (RCA) connectors to connect the **RLY** jack of the ALS-500M to the transceiver or transmitter normally open amplifier relay terminal. This connection has 12 volts open circuit and supplies less than 100 mA of current when pulled to ground. There is a back pulse canceling diode in the amplifier for exciter protection.
11. Plug the female multi-pin power connector onto the multi-pin male connector on the rear of the ALS-500M chassis.
12. Reconnect the positive and negative battery leads to the battery.

OPERATION

Follow these instructions in numerical order. Consult the manual for the exciter, if necessary. Be sure all electrical connections is properly wired and the vehicle is running with a fully charged battery. See the Installation instructions for wiring details.

1. Set the ALS-500M front panel **ON-OFF** to **OFF**.
2. Set the amplifier's frequency range switch to the same frequency as the exciter.
3. With the amplifier still **OFF** transmit into the antenna with the exciter. Measure the SWR with the transceiver's internal SWR indicator or with an external SWR indicator. ***Do not operate this amplifier with an SWR greater than 2:1 or with more than 60 watts of reflected power.*** See the "SWR Considerations" section on page 3.
4. Place the amplifier in the **ON** position. The **DC AMPERES** meter should increase slightly and the relay should "click" when the exciter is keyed.
5. Place the exciter in the transmit mode on CW, FM or RTTY. Gradually increase the output power and observe the **DC AMPERES** meter. The current should be around 60 to 80 amperes at full output. An external watt meter should indicate 400 watts or more of carrier power.

Full output levels of 400 watts CW should be obtained with drive levels of under 60 watts. Peak envelope output levels on SSB may reach as high as 600 watts depending on voice and exciter characteristics. The lowest IMD and splatter will be obtained if the amplifier is operated at an output level slightly below the maximum level obtainable.

As the temperature rises the fan should start to run. If the temperature rises too far the **THERMAL OVERLOAD LED** will light and the amplifier will not operate. This feature automatically resets when the temperature reaches safe limits.

If the reflected power level is too high, the **FREQUENCY** selector is set to a cutoff frequency below the transmission frequency, one PA section loses power, or the amplifier is overdriven, the **LOAD FAULT LED** will light and the amplifier will not operate. The **OFF-ON** switch must be cycled off to reset the **LOAD FAULT** after the problem is corrected.

ALS-500M PARTS LIST

Combiner Board Parts List

Designator	Description	Part Number
C101,102	Capacitor, Trimmer, 500V, 3-12 pF	204-0150
C107,108	Capacitor, Ceramic Disc, 50v, .01 uF	200-0416
C109	Capacitor, Monolithic, 50v, .33 uF	205-2233
C103,106	Not used	
C104,105	Capacitor, DM15, 500 pF	208-5691
D101,102	Diode, 1N34A	300-0346
R101,102	Resistor, 3 watt, 100 ohm	103-2100
R110	Resistor, Trimpot, 2.5k	104-2520
R103,104	Resistor, 1/2 watt, 100 ohm	101-2100
R105,106	Resistor, 1/2 watt, 4.7k ohm	101-3470
R107,108	Resistor, Film, 1/4 watt, 2.2k	100-3220
R109	Resistor, 1/4 watt, 2.7k ohm	100-3270
T101,102	Pickup Transformer	10-14136
T103	Combiner Transformer	11-0500-4
W101,102	Terminal PC Board Posts	720-2670

Power Amplifier Board Parts List

Designator	Description	Part Number
C225,226	Capacitor, DM19, 500v, 360 pF	208-5688-1
C227,228	Capacitor, SM19, 500v, 750 pF	208-5668
C237,238	Capacitor, DM19, 500v, 820 pF	208-5381
C201,208,211,212-216, 229,230,235,236	Capacitor, 50v, .33 uF	205-2233
C202,207,209,210,233,234	Capacitor, Ceramic Disc, .1 uF	200-0754
C203,205	Capacitor, Electrolytic, 25v, 100 uF	203-0564
C204,206	Capacitor, polyester, .15 uF	201-2215
C217-220	Capacitor, Ceramic Disc, 25v, .01 uF	203-0416
C221,224	Capacitor, SM15, 500v, 100 pF	208-5174
C222,223	Capacitor, SM15, 500v, 150 pF	208-5396
C231,232	Capacitor, Electrolytic, 25v, 10 uF	203-0654
D201,202	Diode, 1N4007	300-0266
HD202	8 pin header	612-0108
L201-204	Ferrite Beads	412-1599
PCB	Power Amplifier PC Board	862-0500-2
Q201-204	Transistor, Power, 28C2879	305-2879
R201,204,211,214	Resistor, Metal Oxide, 3 watt, 6.8 ohm	103-0680
R202,203,205-209,210, 212,213,215,216-220	Resistor, 1/2 watt, 10 ohm	101-1100
R221-232	Resistor, Metal Oxide, 3 watt, 100 ohm	103-3100
R233-236	Resistor, Metal Oxide, 3 watt, 33 ohm	103-1330
R237,238	Resistor, 1/4 watt, 10 ohm	100-1100
R239,240	Resistor, 1/2 watt, 18 ohm	101-1180
T201	Not used	
T202,203	Output Transformer	11-0500-1
T204,205	Input Transformer	11-0500-2
T206,207	Feedback Transformer	11-0500-3
W201-202	Terminal PC Board Posts	720-2670

Output Filter Board

Designator	Description	Part Number
C301,308	not used	
C302,307	*Capacitor, SM-19, 1000v, 180 pF	208-6181
C303,309	*Capacitor, SM-19, 1000v, 270 pF	208-6271
C304,310	*Capacitor, SM-19, 1000v, 360 pF	208-6361
C305,311,319	*Capacitor, SM-19, 1000v, 680 pF	208-6681
C306,312,317	*Capacitor, SM-19, 1000v, 1500 pF	208-6152
C313,314	*Capacitor, SM-19, 1000v, 160 pF*	208-6161
C315,316	*Capacitor, SM-19, 1000v, 220 pF*	208-6221
C318	*Capacitor, SM-19, 1000v, 2700 pF*	208-6272
C320	Capacitor, Mica, 500 v, 27 pF	208-5270
C321-323	Capacitor, Ceramic Disc, 50 v, .01 uF	200-0416
L301,306	Coil, Air Wound, 1/2" ID, 8.5 pass	10-13850
L302,307	Coil, Toroid, 8 pass	10-14168
L303,308	Coil, Toroid, 10 pass	10-14161
L304,309	Coil, Toroid, 14 pass	10-14214
L305,310	Coil, Toroid, 22 pass	10-14222
RLY301	Relay, 3PDT 12 Vdc coil	408-6140
SW301(a&b)	Bandswitch	500-6448

* Critical Components

Bias Board Parts List

Designator	Description	Part Number
C401,406-421,	Capacitor, Ceramic Disc, 50v, .1 uF	200-0754
C402-405	Capacitor, Tantalum, 50v, .47 uF	203-0530
D401,402	Diode, 1N4007	300-0266
D403	Diode, Zener, 5.6 v, 1N4734	301-4734
FB401-405	Bead, Ferrite, #43	412-1599
For IC401	Socket, 14 pin	625-0014
IC401	LM324N	311-0324
IC402	Regulator, 78L08AC, 8 V	307-0012
HD401	Header, 8 pin	612-0108
HD402	Header, 10 pin	612-0110
PCB	PC Board	862-0500-1
Q401-404	Transistor, MJF-3055	305-3055
Q405	Transistor, 2N6564 (2N5064)	321-6564
R401,416,417,424,425,429	Resistor, 1/4 watt, 470 ohm	100-2470
R402,430	Resistor, 1/4 watt, 22k	100-4220
R403	Resistor, 1/4 watt, 33k	100-4330
R404,407	Resistor, 1/4 watt, 2.2k	100-3220
R405,411,414,419,422	Resistor, 1/4 watt, 10 Ohm	100-1100
R406	Resistor, 1/4 watt, 10k	100-4100
R408	Resistor, 1/4 watt, 56k	100-4560
R409,410,428	Trim pot, 2.5k	104-2520
R412,420	Resistor, 1/4 watt, 10k	100-4100
R413,415,421,423,431,432	Resistor, 1/4 watt, 1k	100-3100
R418,426	Resistor, 3 watt, 1.5 ohm	103-3400
R427	Resistor, 1/4 watt, 100 ohm	100-2100
R433	Resistor, 1/4 watt, 3.3M	100-6330

ALS-500M Chassis Components

Designator	Description	Part Number
J1, 2	Jack, SO-239	610-2126
J3	Jack, RCA	600-1225
J4	Jack, Power	610-5012
B1	Fan, 12 volt, muffin, 3"	410-3512
C1,4	Capacitor, Ceramic Disc, 25v, .01 uF	200-0416
C2,3	Capacitor, Ceramic Disc, 25v, .1 uF	200-0754
Meter	100 Amp Induction Meter	400-2500
LED1	MV6753 Red LED	320-0522-1
LED2	MV6753 Yellow LED	320-0300
P1	Plug, Power for J4	610-6012
SW1	Switch, 12 vDC, lighted	507-1357



116 Willow Road
Starkville, MS 39762

Limited Warranty

Ameritron warrants to the original purchaser that this product shall be free from defects in material (except tubes and RF output transistors) or workmanship for one year from the date of original purchase.

During the warranty period, Ameritron or an authorized Ameritron service facility will provide free of charge both parts (except tubes and RF output transistors) and labor necessary to correct defects in material or workmanship.

To obtain such warranty service, the original purchaser must:

- (1) Complete and send in the Warranty Registration Card.
- (2) Notify Ameritron or its nearest authorized service facility, as soon as possible after discovery of a possible defect, of:
 - (a) The model number and serial number, if any;
 - (b) The identity of the seller and the approximate date of purchase;
 - (c) A detailed description of the problem, including details on the equipment.
- (3) Deliver the product to the Ameritron or the nearest authorized service facility, or ship the same in its original container or equivalent, fully insured and shipping charges prepaid.

Correct maintenance, repair and use are important to obtain proper performance from this product. Therefore, carefully read the Instruction Manual. This warranty does not apply to any defect that Ameritron determines is due to:

- (1) Improper maintenance or repair, including the installation of parts or accessories that do not conform to the quality and specifications of the original parts.
- (2) Misuse, abuse, neglect or improper installation.
- (3) Accidental or intentional damage.

All implied warranties, if any, terminate one (1) year from the date of the original purchase.

The foregoing constitutes Ameritron's entire obligation with respect to this product, and the original purchaser and any user or owner shall have no remedy and no claim for incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts or do not allow the exclusion or limitation of incidental or consequential damage, so the above limitation and exclusion may not apply to you.

This warranty gives specific legal rights and you may also have other rights which vary from state to state.

PLEASE RECORD THIS INFORMATION:

Model _____ **Serial No.** _____

Date of Purchase _____

Purchased From _____

Warranty Card Mailed On _____